

Linear Low Density Polyethylene LF320

Description:

LF320 is a Linear Low Density Polyethylene developed for cast film extrusion. Films obtained with this product show a good processing performance balanced with good optical and mechanical properties as well as processability. Very low gel amount.

Additive:

It contains processing aid and antioxidant additives.

Applications:

Stretch films; liners; LDPE and HDPE blends and packages for general use.

Process:

Blown Film Extrusion.

Control Properties:

	ASTM Method	Unit	Value
Melt Flow Rate (190/2.160)	D 1238	g/10 min	2.7
Density	D 1505	g/cm ³	0.919

Properties:

Blown Film Properties^a

	ASTM Method	Unit	Value
Tensile Strength at Break (MD/TD)	D 882	MPa	30/20
Elongation at Break (MD/TD)	D 882	%	1090/1380
Tensile Modulus – 1% Secant	D 882	MPa	180/230
Dart Drop Impact	D 1709	g/F50	60
Elmendorf Tear Strength (MD/TD)	D 1922	gF	60/320

(a) 38 µm thickness film, processed in a 40 mm screw diameter extruder with blow up ratio of 2,2:1 (MD = Machine Direction; TD = Transversal Direction)

Recommended Processing Conditions:

Blown Film Extrusion

Recommended processing conditions for film extrusion about 170 - 210 °C. The optimum processing conditions will vary according to the type of equipment used and cannot be considered as performance guarantee.

Final Remarks:

1. This resin meets the requirements for olefin polymers as defined in 21 CFR, section 177.1520 issued by FDA – Food and Drug Administration in force on the date of publication of this specification. The additives present are covered in appropriate regulation by FDA.
2. The information presented in this Data Sheet reflects typical values obtained in our laboratories, but should not be considered as absolute or as warranted values. Only the properties and values mentioned on the Certificate of Quality are considered as guarantee of the product.
3. In some applications, Braskem has developed tailor-made resins to reach specific requirements.
4. In case of doubt regarding utilization, or for other applications, please contact our Application Engineering.
5. For information about safety, handling, individual protection, first aids and waste disposal, please see MSDS. Cas Registry number: 25087-34-7.
6. The mentioned values in this report can be changed at any moment without Braskem previous communication.
7. Braskem does not recommend this grade for packages, parts or any kind of product manufacture that will be used for storage or contact with solution that will have internal contact with human body.
8. The content of this Data Sheet replaces previous revisions published for this product.
9. This resin does not contain the substance Bisphenol A (BPA, CAS # No. 80-05-7) in its composition.